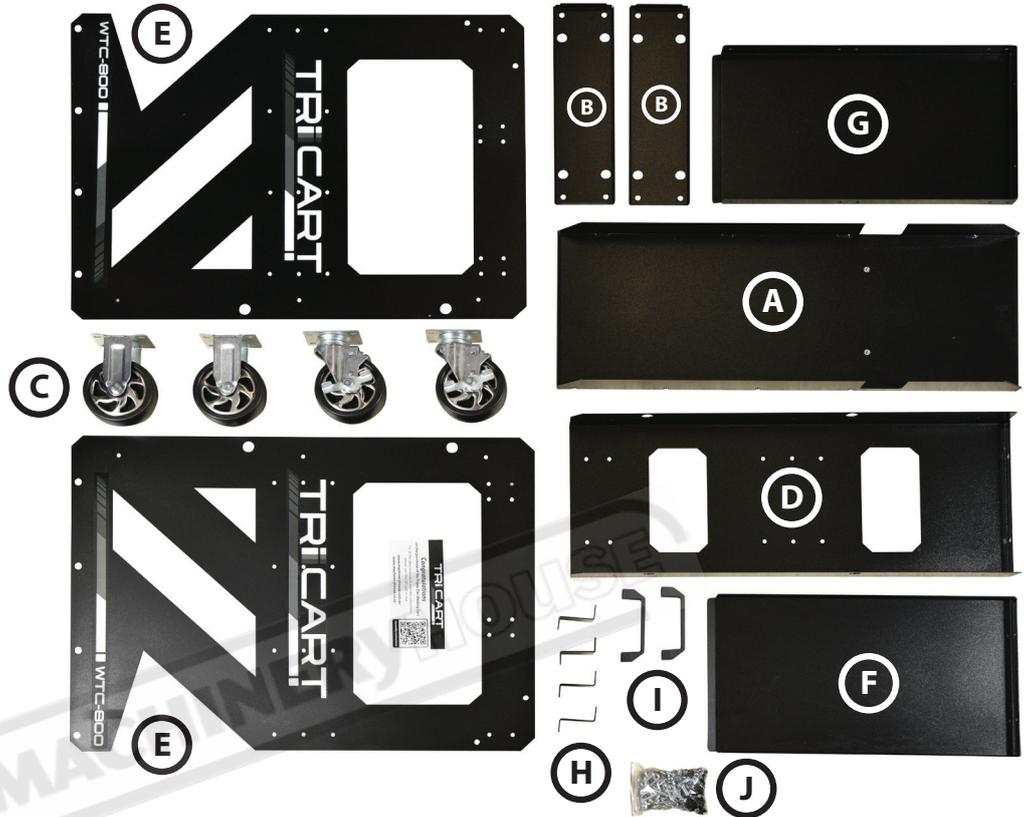


# TRiCART

## Assembly Instructions

### WTC-800 - Triple-Tier Welding Cart



#### Parts List

- A. Bottom Shelf
- B. Wheel Brace
- C. Castor Wheels
- D. Vertical Support
- E. Side Panels
- F. Middle Shelf
- G. Top Shelf
- H. Torch & Lead Holders
- I. Handles
- J. Nuts / Bolts & Chain

- Recommended load bearing capacity (including cylinder) not to exceed 200kg
- Recommended up to 1 x E size OR 2 x D size gas bottles
- Only use trolley for the purpose intended

#### Step 1

- A. Turn bottom shelf (A) over and align wheel brace (B) into place
- B. Place castor wheels (C) in position and bolt into place
  - 8 x Large bolt & washer, bolt into nut inserts
  - 8 x Large bolt / washer & split washer

**NOTE:** Swivel wheel with brake go on the front on the trolley

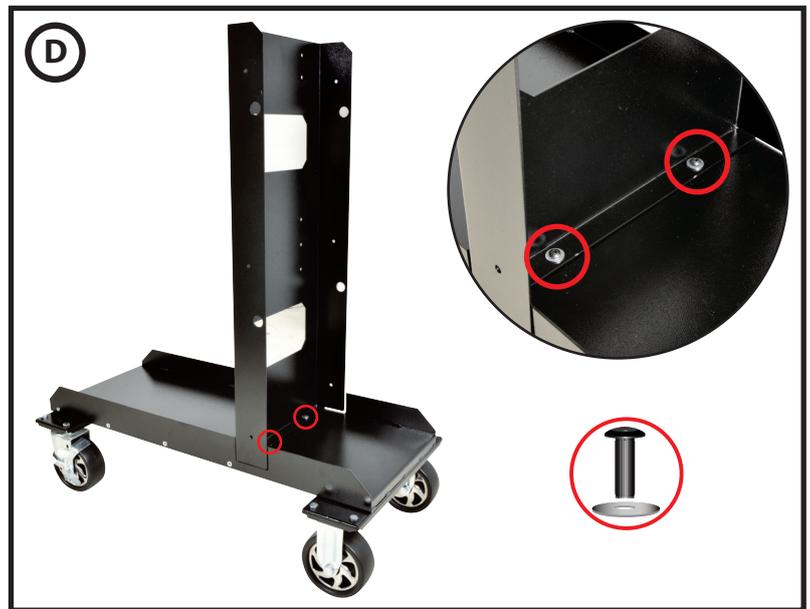


## Step 2

Place vertical support (D) into slot on bottom shelf, position cutouts over nut inserts and bolt into place

- 2 x Hex bolts & large washer  
bolt into nut inserts

**NOTE:** Two bolts need large washers

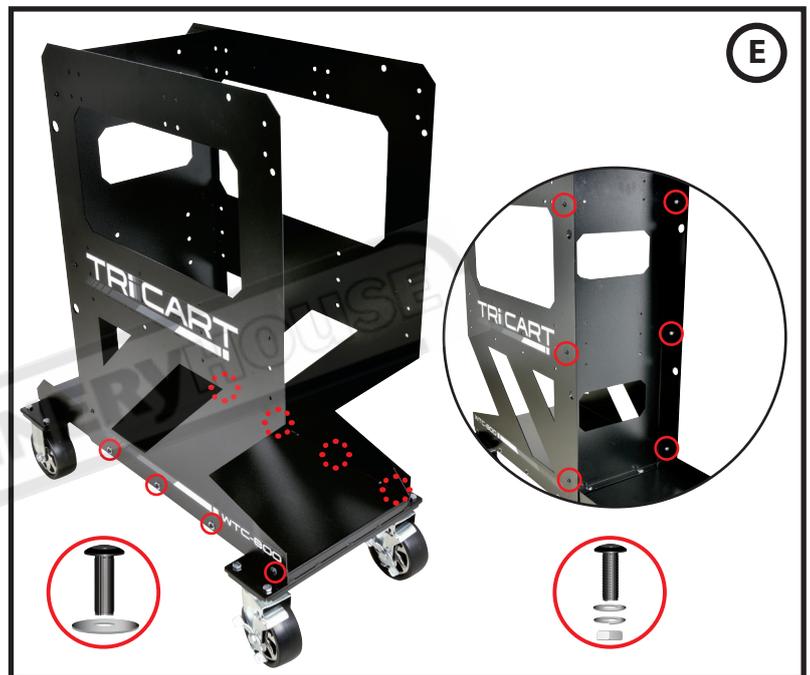


## Step 3

Place both Side Panels (E) into position with cutouts over nut inserts and bolt into place.

- 6 x Hex bolt/washer/spring washer & nut
- 8 x Hex bolt & large washer

**NOTE:** Bolts on the bottom shelf need large washers

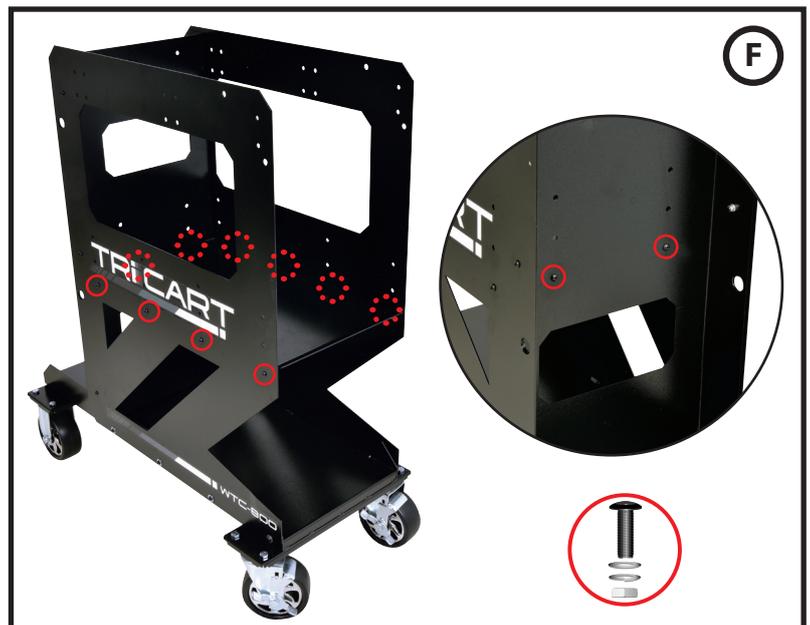


## Step 4

Place middle shelf (F) into position bolt into place

- 10 x Hex bolt/washer/Spring washer & nut

**NOTE:** Shelf has three different height positions depending on machines size.

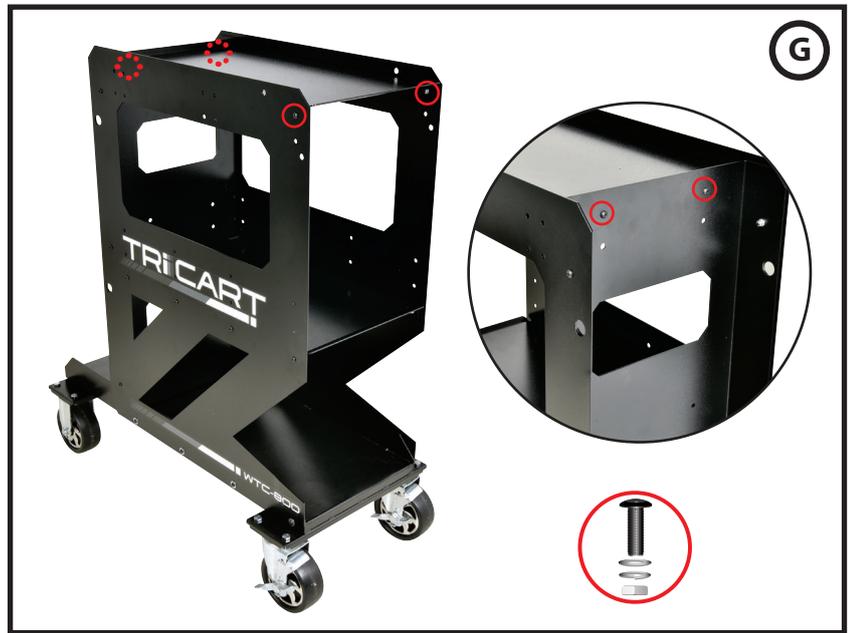


### Step 5

Place Top shelf (G) into position bolt into place. Only use six bolts leaving middle holes for adding torch and lead holders.

- 4 x Hex bolt/washer/spring washer & nut

**NOTE:** Shelf has two different height positions depending on machines size.



### Step 6

Add 4 x torch & lead holders (H) to both side

- 8 x Hex bolt/washer/spring washer & nut

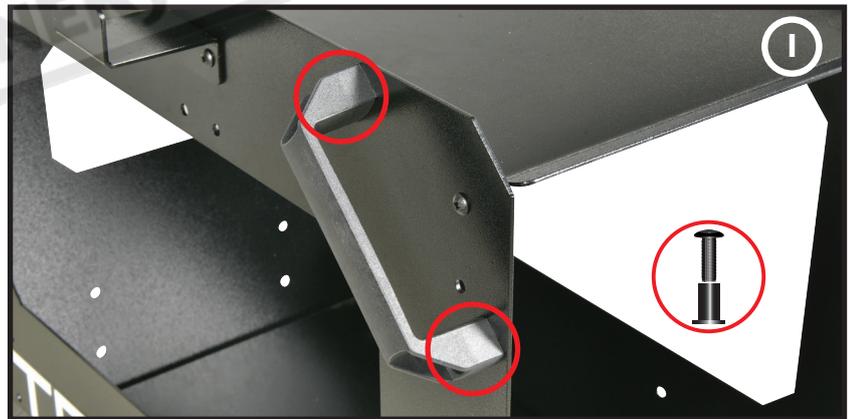
**NOTE:** If you don't install the torch and lead holders add remaining bolts to shelf.



### Step 7

Bolt 2x handles (I) to the front of side panels

- 4 x Hex Socket Button screw & barrel connector nuts



### Step 8

Attached gas bottle chains (J) to vertical support

**NOTE:** Ensure gas bottle is secure with chains when mounted and correct PPE is worn when welding.

